Designation: D 7419 – 07

An American National Standard

Standard Test Method for Determination of Total Aromatics and Total Saturates in Lube Basestocks by High Performance Liquid Chromatography (HPLC) with Refractive Index Detection[1]

This standard is issued under the fixed designation D 7419; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers the determination of total aromatics and total saturates in additive-free lube basestocks using high performance liquid chromatography (HPLC) with refractive index (RI) detection. This test method is applicable to samples containing total aromatics in the concentration range of 0.2 to 46 mass %.

1.1.1 Polar compounds, if present, are combined with the total aromatics. Precision was determined for basestocks with polars content < 1.0 mass %.

1.2 The values stated in SI units are to be regarded as the standard. The values given in parentheses are for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:* [2]

D 4057 Practice for Manual Sampling of Petroleum and Petroleum Products

D 4177 Practice for Automatic Sampling of Petroleum and Petroleum Products

D 6299 Practice for Applying Statistical Quality Assurance and Control Charting Techniques to Evaluate Analytical Measurement System Performance

3. Terminology

3.1 *Definitions:*

3.1.1 *aromatics*, *n—in high performance liquid chromatography*, aromatic hydrocarbon components, minus polar material, that has a longer retention time than saturates on the specified polar columns, but can be removed as a single peak by backflushing the columns with heptane.

3.1.1.1 *Discussion*—Generally, aromatic hydrocarbons contain 1 to 4 rings.

3.1.2 *backflush*, *v*—elution of the HPLC mobile phase in the backward or reverse direction from the silica gel column towards the cyano column.

3.1.2.1 *Discussion*—In this test method, it is used to elute the total aromatics plus polars as one sharp component.

3.1.3 *foreflush*, *v*—elution of HPLC mobile phase in the forward direction.

3.1.3.1 *Discussion*—In this test method, the sample enters the cyano column first followed by elution through the silica gel column.

3.1.4 *polars*, *n—in high performance liquid chromatography*, components that may contain organically bonded nitrogen, oxygen and oxidized sulfur components and are more strongly retained than aromatic hydrocarbons.

3.1.4.1 *Discussion*—In this HPLC method, polars are backflushed with the aromatics and the two cannot be distinguished. Generally present in very small amounts, such as < 1 mass %.

3.1.5 *saturates*, *n*—hydrocarbon components that are not retained strongly by the specified polar columns when heptane is used as the mobile phase.

3.1.5.1 *Discussion*—Generally, these consist of paraffins and cycloparaffins.

4. Summary of Test Method

4.1 A known mass of sample is diluted in the mobile phase and a fixed volume of this solution is injected into a calibrated high performance liquid chromatograph. The separation column set has little affinity for the saturates while retarding the aromatic hydrocarbons and the polars. As a result of this retardation, the aromatic hydrocarbons and polars are separated from the saturates. At a predetermined time, after the elution of the saturates, the column is backflushed to elute the aromatics and polars as a single sharp band.

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[1] This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products and Lubricants and is the direct responsibility of Subcommittee D02.04.0C on Liquid Chromatography.

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[2] For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

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4.2 The column set is connected to a refractive index detector that detects the components as they elute from the column. The electronic signal from the detector is continually monitored by a data processor. The integrated signals (peak areas) from the saturates and aromatics components are corrected using a predetermined response factor and the mass % saturates and aromatics plus polars are calculated.

5. Significance and Use

5.1 The composition of a lubricating oil has a large effect on the characteristics and uses of the oil. The determination of saturates, aromatics and polars is a key analysis of this composition. The characterization of the composition of lubricating oils is important in determining their interchangeability for use in blending etcetera.

6. Apparatus

6.1 *High Performance Liquid Chromatograph (HPLC)*—Any HPLC capable of pumping the mobile phase at flow rates between 3 and 5 mL/min, with a precision better than 0.5 %.

6.2 *HPLC Sample Injection System*—Capable of injecting 10 µL (nominal) of sample solution with a repeatability of 1 % or better.

6.3 *Column System*—A column set is used. Any stainless steel HPLC column packed with silica gel stationary phase that meets the resolution and capacity requirements specified in 9.3 is suitable. Use a single silica column or two connected in series with a total length of 500 mm with an internal diameter of 7.5 to 10 mm and packed with 5 µm particle size. In addition to the silica column, an HPLC column packed with cyano (CN) stationary phase is required and placed in series in front of the silica column. A CN column length of 100 to 250 mm with an internal diameter of 7.7 to 10 mm and packed with 5 to 10 µm particle size stationary phase has been found to be satisfactory. Table 1 gives examples of column sets used in the cooperative study.

6.4 *Backflush Valve*—Automatic flow-switching valve designed for use in HPLC systems that is capable of operating at pressures up to 2×10^4 kPa.

6.5 *Refractive Index Detector*—Any refractive index detector may be used provided it is capable of being operated over the refractive index range from 1.3 to 1.6 or equivalent, meets the sensitivity and linearity of calibration requirement specified in the method and has a suitable output signal for the data system. If the refractive index detector has a facility for independent temperature control, it is recommended that this be set at 5°C above the laboratory temperature.

6.5.1 *UV-Detector*—An optional but recommended UV detector set to wavelength 254 nm may be used in series with the RI detector to aid in setting and monitoring the backflush time between saturates and aromatics in lube samples.

6.6 *Computer or Computing Integrator*—Any data system can be used provided it is compatible with the refractive index detector, has a minimum sampling rate of 1 Hz and is capable of peak area and retention time measurement. The data system shall have minimum capabilities for post-analysis data processing, such as automatic or manual baseline correction and reintegration.

6.7 *Volumetric Flasks*—Grade B or better, of 10 mL capacity.

6.8 *Autosampler Vials*—per instrument manufacturer. Vials with a capacity of >1.5 mL have been used successfully.

6.9 *Analytical Balance*—accurate to ±0.0001 g.

7. Reagents and Materials

7.1 *Heptane*, HPLC grade. If necessary, dry solvent with molecular sieves and then filter before use.

7.2 *Dichloromethane*, HPLC or UV grade. If necessary, dry solvent with molecular sieves and then filter before use.

7.3 *Octadecylbenzene*, ≥ 97 % pure.

7.4 *Hexadecane*, ≥ 98 % pure.

8. Sampling

8.1 Follow Practice D 4057 or D 4177, or a similar standard to obtain a representative laboratory sample of the basestock. Mix well before sampling.

9. Preparation of Apparatus

9.1 Set up the liquid chromatograph, injection system, columns, backflush valve, optional column oven, optional UV detector, refractive index detector and computing integrator in accordance with the manufacturer's instructions and as depicted in Fig. 1. Insert the backflush valve so that the detector is always connected independently of the direction of flow through the column (see Fig. 1). Maintain the sample injection valve at the same temperature as the sample solution; in most cases this will be at room temperature. To minimize drifts in signal, ensure that the ambient temperature is relatively constant during analysis and calibration.

9.2 New commercial columns may be packed in water/methanol or other polar solvents. Before these columns can be used flush them with dichloromethane followed with heptane before proceeding. Other suitable solvents that restore the required resolution may be used. If the resolution requirement is not met, the column may be reactivated by flushing it with additional dichloromethane. If the resolution still cannot be attained it may be necessary to replace the column or purchase an appropriate column from other vendors. Si60 silica gel was

TABLE 1 Examples of Operating Conditions Used in Cooperative Studies

	Lab A	Lab B	Lab C
Silica Column	Varian, 50 cm length by 7.7 mm i.d. 5 µm Si60	Varian, 50 cm by 7.7 mm Si60 (CP28526)	Phenomenex, 2 x Si60 (10 by 250 mm, 5 µm
Cyano Column	Alltech//YMC, 100 by 10 mm 10 µm	Waters/YMC, 100 by 12 mm 5 µm	YMC, 10 by 100 mm 5 µm
RI Detector	Agilent 1200	Hewlett Packard RI, model HP1047A	Shimadzu RID-10A
Heptane Flow (mL/min)	3.5 mL/min	3.0	3.0
Resolution	5	5-6	10.3
Injected Volume (microlitres)	10	10	10

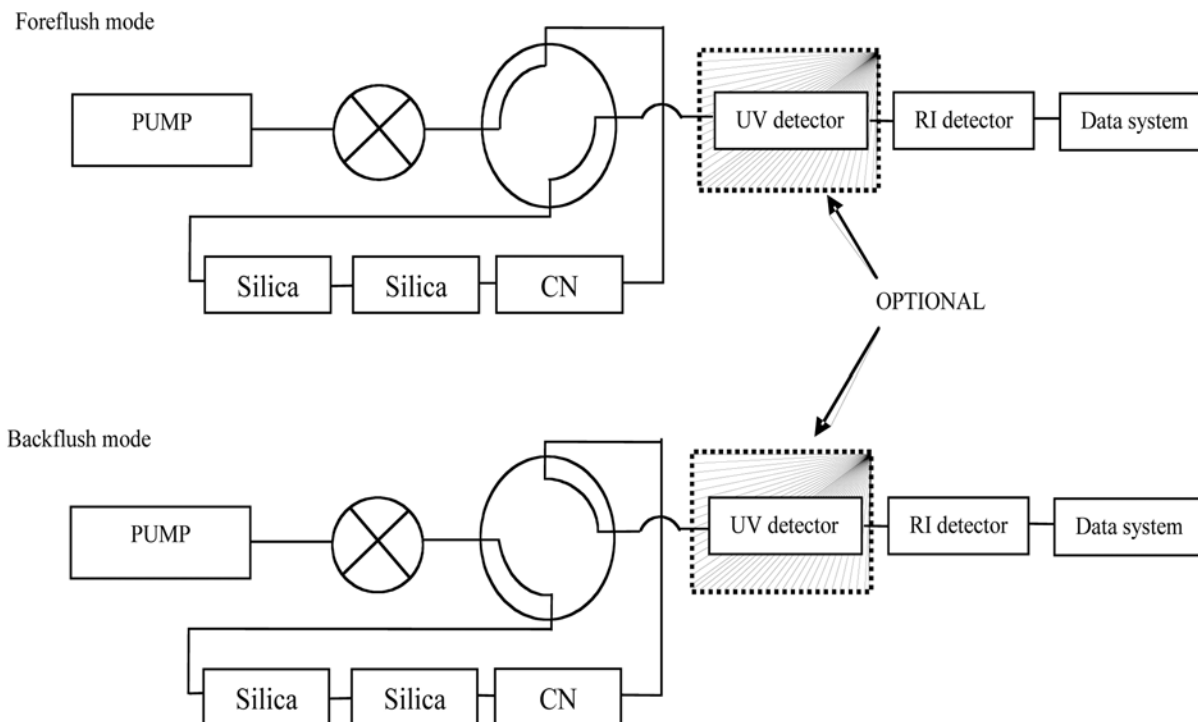

FIG. 1 Diagrammatic Representation of Liquid Chromatograph

found effective in yielding acceptable resolution and performance when properly conditioned. When not analyzing samples, column may be flushed with a low flow of heptane such as 0.1 mL/min.

9.2.1 Adjust the flow rate of the mobile phase to a constant 3.0 to 3.5 mL/min, and ensure the reference cell of the refractive index detector is full of mobile phase. Fill the reference cell as instructed by the manufacturer.

9.2.2 To minimize drift, it is essential to make sure the reference cell of the RI detector is full of solvent. The best way to accomplish this is either (*1*) to flush the mobile phase through the reference cell (then isolate the reference cell to prevent evaporation of the solvent) immediately prior to analysis, or (*2*) to continuously make up for solvent evaporation by supplying a steady independent flow through the reference cell. The make-up flow is optimized so that reference and analytical cell mismatch due to drying-out, temperature, or pressure gradients is minimized. Typically, this can be accomplished with a make-up flow set at one tenth of the analytical flow.

9.3 *Column Resolution and Capacity Factor*:

9.3.1 Prepare a system performance standard (SPS) by weighing hexadecane (1.0 ± 0.1 g) and octadecylbenzene (1.0 ± 0.1 g) into a 10 mL volumetric flask and filling to the mark with heptane. For the preparation of standards, use the same source for the heptane as that used for the mobile phase. Ensure that the octadecylbenzene is completely dissolved in the mixture, for example, by using an ultrasonic bath.

9.3.2 When operating conditions are steady, as indicated by a stable horizontal baseline of the RI detector, inject 10 µL of the SPS in the foreflush mode (backflush valve = OFF) and record the chromatogram using the data system. Fig. 2 gives an example chromatogram of the SPS mixture.

9.3.3 Ensure that the resolution between hexadecane and octadecylbenzene is five or greater as defined below. Calculate the resolution between hexadecane and octadecylbenzene as follows:

$$Resolution = \frac{2 \times (t_2 - t_1)}{3 \times (y_1 + y_2)} \quad (1)$$

where:

t_1 = retention time of the hexadecane peak in minutes,
t_2 = retention time of the octadecylbenzene peak in minutes,
y_1 = half-height width of the hexadecane peak in minutes, and
y_2 = half-height width of the octadecylbenzene peak in minutes.

If the resolution is less than five, verify that all system components are functioning correctly and that the chromatographic dead volume has been minimized by using low dead volume connectors, tubing etcetera. Ensure that the mobile phase is of sufficiently high quality. Finally, regenerate or replace the column if necessary. The column may be regenerated by flushing with dichloromethane followed by heptane until the signal is relatively constant on the RI detector. If after regenerating the silica columns, the resolution is still less than 5 then replace the silica columns. Si60 was found to be an effective silica gel with proper conditioning. For a proper analysis, a resolution of at least five is required.

NOTE 1—Resolution loss over time may occur if a heptane mobile phase of low water content is not used. Use heptane as specified in this method. If necessary, dry the heptane with the addition of activated molecular sieves, such as MS 5A and then filter with at least 0.45 micron HPLC filter before use.